



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBW109-3101-58-2-1
Job Sheet 184358



Part No: RBW109-3101-58-2-1

Job Qty: 10 pcs

Part Name: Hammer, Aluminum



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 11/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier Lead Time	
100	Small Fab - 1	10 pcs	11/19/18		0.00	10.00	Small Fab - 1	HLL
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	10 pcs	11/19/18		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 38	
							QC 5 - 42	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
130	Packaging 3-1 - Stock - B4B	10 pcs	11/19/18		0.00	0.00	Packaging 3 - 1 - B4B	DAS 26 9-89
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	



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Container No: S154677



Part: RBW109-3101-58-2-1

Job No: 184358

Serial No/Batch: S154677

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 02/19/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	10 pcs	11/19/18	0.00 0.00	QC 21 - SA - 21	DAG FEB 2 2019
				QC 21 - SA - 70	DAG FEB 21 2019
Part Op 100 - Small Fab-9 (Small Fab) 1-Assemble as per DWG RBW109-3101-58-2 Sheet 2 2-Epoxy -5 shaft into -3 hammer Descriptions: head and -7 handle -3M DP460 EPOXY M <u>132855</u> EXP; <u>19/04/23</u> ***8hr. cure time*** Start time <u>10:45 am</u> End time <u>6:40 am next day</u> 110 - QC5 (QC5- Inspect part completeness to step on W/O) 130 - Packaging3-1 (Identify as per dwg & Stock Location: _____) IDENTIFY AND STOCK 140 - QC21 (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RBW109-3101-58-2-3	Hammer Head	10 pcs (1 ea)	100-Small Fab - 1	<u>5128767</u>	
RBW109-3101-58-2-5	Shaft	10 pcs (1 ea)	100-Small Fab - 1	<u>5134629</u>	
RBW109-3101-58-2-7	Handle	10 pcs (1 ea)	100-Small Fab - 1	<u>5115568</u>	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	RBW109-3101-58-2-3	10	26	0	
	RBW109-3101-58-2-5	10	23	0	
	RBW109-3101-58-2-7	10	27	0	
Part Specifications					
Specifications could not be found.					



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RBW109-3101-58-2-1
Job Sheet 184358



Part No: RBW109-3101-58-2-1

Job Qty: 2 ea

Part Name: Hammer, Aluminum



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 11/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW109-3101-58-2 Rev3 TEO17-641 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/19/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	2 pcs		11/19/18	0.00	2.00	Small Fab-9		
110	QC	2 pcs		11/19/18	0.00	0.00	QC5		
130	Packaging	2 pcs		11/19/18	0.00	0.00	Packaging3-1		
140	QC21-SA	2 Ea		11/19/18	0.00	0.00	QC21		

Part Op **100** - 1-Assemble as per DWG RBW109-3101-58-2 Sheet 2 2-Epoxy -5 shaft into -3 hammer head and -7 handle -3M
Descriptions: DP460 EPOXY M EXP; ***8hr. cure time*** Start time End time

130 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW109-3101-58-2-3	Hammer Head	2 Ea (1 ea)	90-Start up Operation	
RBW109-3101-58-2-5	Shaft	2 Ea (1 ea)	90-Start up Operation	
RBW109-3101-58-2-7	Handle	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW109-3101-58-2-3	2	6	0
	RBW109-3101-58-2-5	2	19	0
	RBW109-3101-58-2-7	2	43	0

Part Specifications

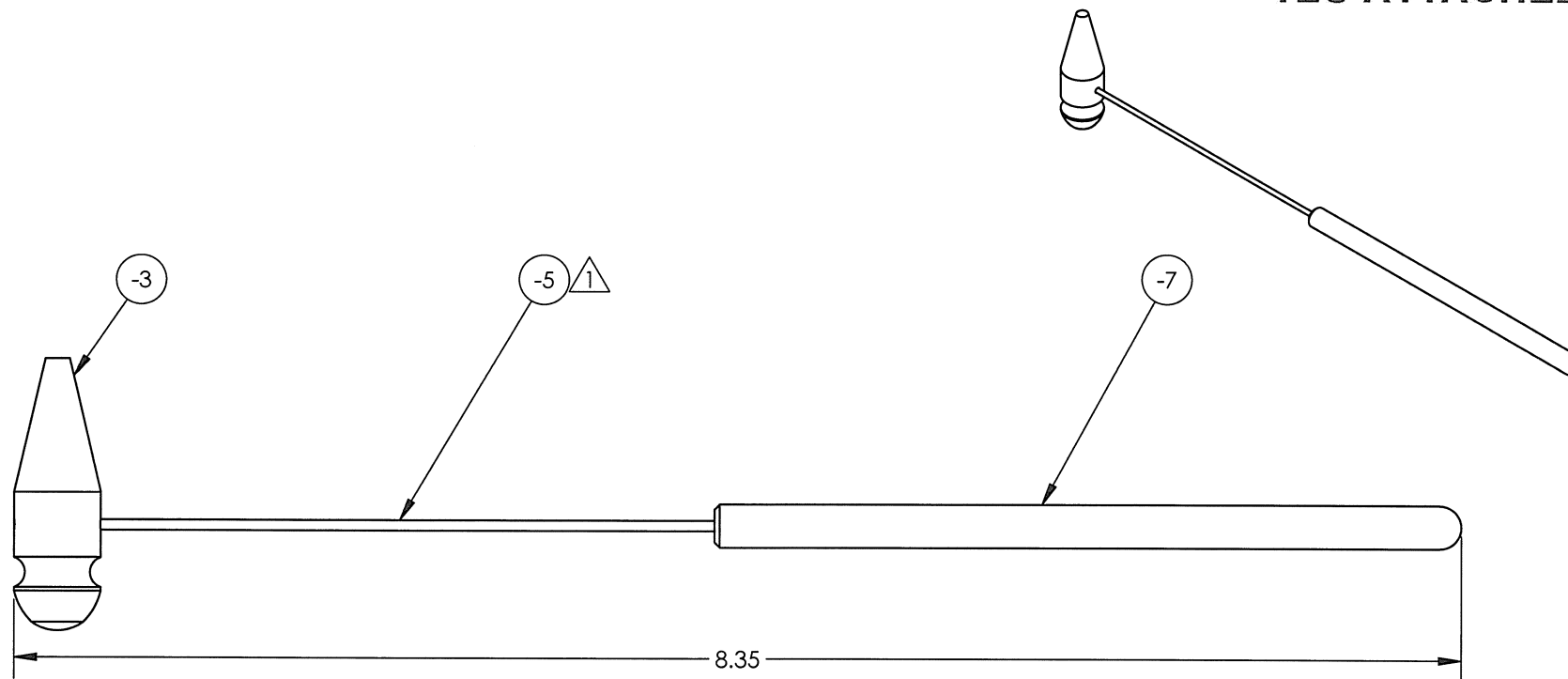
Specifications could not be found.

Plex 10/12/18 2:49 PM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0246	-1 CH'D SHEET TOLERANCE WAS $\pm.005/\pm.01/\pm.1$ IS $\pm.010/\pm.03/\pm.1$.	12/2/2016	SM	JAG

TEO ATTACHED



NOTES:

- 1 EPOXY -5 SHAFT INTO -3 HAMMER HEAD & -7 HANDLE.

(-1)
HAMMER, ALUMINUM

DART AEROSPACE	
TITLE HAMMER, ALUMINUM, BLADE CORROSION AND VOIDS DETECTION	
DWG NO. RBW109-3101-58-2-1	REV 3
MAT'L ALUMINUM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH	.XXX $\pm .010$ FRACTIONS $\pm 1/8$
SPEC	.XX $\pm .03$ ANGLES $\pm 1^\circ$
	.X $\pm .1$ SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW109/AW119
SCALE 1:1	DATE 3/12/2015 SHEET 2 OF 5